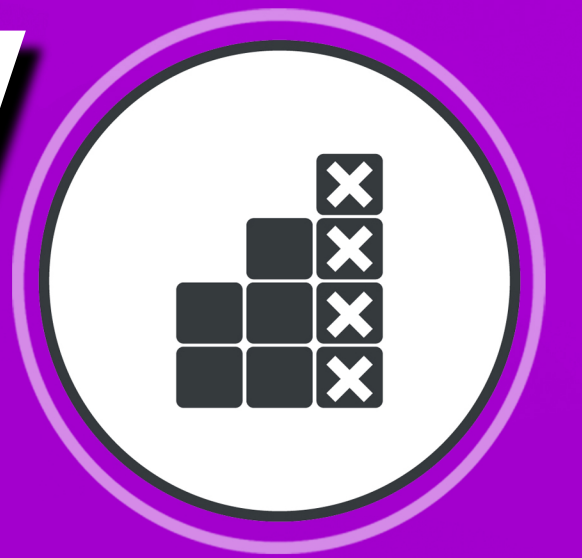


WASTE OF

INVENTORY



EXCESS MATERIALS ON HAND
THAT CUSTOMERS OR EMPLOYEES
DO NOT NEED RIGHT NOW

EXCESS RAW MATERIALS, WIP OR FINISHED GOODS .
INCOMPLETE TESTING OR DOCUMENTATION .



BOOK: DEVELOPING LEAN LEADERS AT ALL LEVELS, BY JEFF LIKER & GEORGE TRACHILIS

ASK, **WHAT IS THE STRATEGIC AMOUNT OF INVENTORY NEEDED?**
ABOVE THAT AMOUNT HIDES PROBLEMS ADDING TO LEAD TIME

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